

Work Order ID 56958

March 15, 2010 2:04:05 PM



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Item ID: D4035-11

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 15/03/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 16.00



Customer:

Reference:

SA 10-03-15

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4035

A

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA916 AND DWG D4021

DWG REV:

FOLIO REV:

A
N/A

SA 10/03/15

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 10/03/15

16 *✓*

16 *✓*

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Sequence ID/
Work Center ID

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Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

MMF

16

0

QC

Memo

0.00

10/03/18

Quality Control

130

Identify as per dwg & Stock Location: 109

0.00

10-3-18

16t



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

10/03/24



QC

Memo

0.00

Quality Control

CG 10/3/19

Picklist Print

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Work Order ID: 56958

Parent Item: D4035-11

Parent Item Name: Bushing


Comments: IPP Rev:A new issue DD 10.03.15 verified by:JLM

Start Date: 15/03/2010

Required Date: 25/03/2010

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	26.0270	1.0526			
												
6061-T6 Round Bar .500"												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	26.027	
110532	24	
111448	2.027	

1.16 SN 10/03/18

